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# Studies of microwave-enhanced Suzuki–Miyaura vinylation of electron-rich sterically hindered substrates utilizing potassium vinyltrifluoroborate

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# ABSTRACT

The Suzuki–Miyaura cross-coupling of sterically hindered and electron-rich *ortho,ortho'*-substituted aryl halides with potassium vinyltrifluoroborate utilizing microwave irradiation has been conducted while adjusting solvent ratio, irradiation time, and catalyst loading to find optimal conditions. Coupling of benzyl 3,5-bis(benzyloxy)-4-bromobenzoate leads to a mixture of the desired styrene derivative and the reduced product. 4-Bromo-1,3,5-trimethoxybenzene, methyl 4-bromo-3,5-dimethoxybenzoate, and mesitylene bromide were also coupled to test the breadth and scope of this methodology. Of these substrates tested only 4-bromo-1,3,5-trimethoxybenzene was not vinylated successfully, which is believed to be due to the electron-rich nature of this system.

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# 1. Introduction

Substituted styrenes (typically assembled using a transition metal-mediated cross-coupling) are useful intermediates in both the formation of new polymeric material and in the formation of specialty chemicals.<sup>1</sup> Mild vinylation of aryl bromides and/or iodides using trivinylcyclotriboroxane,<sup>1</sup> vinylmagnesium bromide,<sup>2</sup> vinyltrimethylsilane,<sup>3</sup> and vinylpolysiloxanes<sup>4</sup> has been observed. N-Heterocyclic carbenes bearing palladium (II) catalysts have demonstrated high catalytic activity capable of coupling unactivated aryl chlorides.<sup>5</sup> Aryl bromides and activated aryl chlorides also undergo mild palladium-catalyzed couplings at room temperature with alkenes utilizing dicyclohexylmethylamine as a base.<sup>6</sup> Potassium vinyltrifluoroborate is a stable alternative that circumvents the limitations of vinylboronic acids and derivatives of vinylboronic esters.<sup>7–10</sup> Molander first reported the Suzuki-Miyaura cross-coupling vinylation of aryl halides with potassium vinyltrifluoroborate in 2002;<sup>8</sup> other examples have been reported in the literature since.<sup>10–16</sup> However, most of the literature is dominated by Suzuki-Miyaura type couplings involving boronic acids or their derivatives.<sup>5,6,12–21</sup> This Letter investigates the Suzuki-Miyaura cross-coupling reaction between various sterically hindered and electron-rich arenes including benzyl 3,5-bis(benzyloxy)-4-bromobenzoate (1, Scheme 1) with potassium vinyltrifluoroborate (2) with the assistance of microwave irradiation.

## 2. Present Study

Scheme 1 illustrates the first reaction of interest, and the two possible products of the cross-coupling reaction; the desired vinylated product, benzyl 3,5-bis(benzyloxy)-4-vinylbenzoate (**3**) and the reduced product, benzyl 3,5-bis(benzyloxy)benzoate (**4**). As with conventional conditions<sup>14</sup> the reduced product was observed under microwave conditions but only in trace amounts (less than 1% of the total product distribution). Product ratios were determined, if necessary, using <sup>1</sup>H NMR integration of the crude reaction mixture using the methylene hydrogens from the benzyl ethers of the starting material **1**, as well as for the vinyl product **3**; chemical shifts of 5.18 ppm (s, 4H) and 5.14 ppm (s, 4H), respectively. The amount of reduced product **4**, if any, was determined by integration of the triplet at 6.80 ppm (t, *J* = 2.4 Hz, 1H).

Initially, we focused on optimizing the vinylation of benzyl 3,5bis(benzyloxy)-4-bromobenzoate (**1**) (a compound that has been of interest for this lab toward the synthesis of derivatives of the antibiotic cytosporone  $E^{14}$ ) using 9 mol % of the palladium catalyst, [PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub>], 5 equiv of potassium vinyltrifluoroborate (**2**), 3 equiv of cesium carbonate, and 0.051 M solution of THF/ H<sub>2</sub>O (10:1), with respect to **1**, at 150 °C (Table 1, entries 1–8). For all the reactions that gave the desired product, **3**, an average yield of 51% was observed. Entries 5–7 demonstrate that time frames longer than 20 min did not increase the yield above 57%. It is also apparent from entries 1–4 that at least 20 min is needed to ensure completion of the reaction. This is a significant improvement from the 3–4 days required for the conventional process and a decrease in the formation of the reduced product **4**.<sup>14</sup> Interestingly, the

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Scheme 1. Microwave-enhanced vinylation of benzyl 3,5-bis(benzyloxy)-4-bromobenzoate (1).

 Table 1

 Effect of irradiation time on benzyl 3,5-bis(benzyloxy)-4-bromobenzoate (1)

Entry <sup>a</sup>	Time	1:3:4 <sup>b</sup>	Yield of <b>3</b> <sup>c</sup>
1	$10 \min \times 2$	0:1:trace	45
2	$10 \text{ min} \times 3$	0:1:trace	49
3	$15 \text{ min} \times 2$	0:1:trace	48
4	15 min	11:50:1	n/a
5	20 min	0:1:trace	57
6	30 min	0:1:trace	57
7	45 min	0:1:trace	56
8	60 min	0:1:trace	56

 $^a$  9 mol % PdCl\_2(dppf)CH\_2Cl\_2, THF/H\_2O (10:1) at 0.051 M, 5 equiv of  ${\bf 2},$  3 equiv Cs2CO3, 150 °C.

<sup>b</sup> Determined by <sup>1</sup>H NMR integration of the crude mixture.

<sup>c</sup> Isolated yield.

average yield was observed to be lower if the times were divided (av 47%) despite that many entries had the same overall irradiation times. (i.e., entry 1 vs 5, 20 min; entries 2 and 3 vs 6, 30 min).

Entries 9 and 10, shown in Table 2, were designed to emulate the conventional reaction, which required two additions of 9 mol % PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub> catalyst.<sup>14</sup> In both cases the reactions went to completion, but the yields were similar to entries 1–3 in Table 1, where irradiation times were split to allow for the second addition of the catalyst (av 47%). This suggested that only one addition of the catalyst (and only 9 mol %) was sufficient for the reaction. (These reactions were monitored by TLC in between catalyst loading and revealed that nearly all of the starting material, 1, was consumed at the point of second addition).

Further optimization of the conditions in this cross-coupling reaction probed the use of a variety of Pd (II) catalysts including: [PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub>], Pd(OAc)<sub>2</sub> and PdCl<sub>2</sub>] and phosphine ligands, where warranted, [X-Phos, RuPhos, and PPh<sub>3</sub>] (Table 3, entries 11-17). A few reactions (Table 3, entries 15-17) included the addition of tetrabutylammonium iodide, which has been shown to increase the nucleophilicity of the potassium organotrifluoroborates, 14,22 but it had no positive effect with our substrate. The only reaction that yielded only the desired product was entry 12, which employed PdCl<sub>2</sub> and X-Phos.<sup>23</sup> However, these reagents were added as 2 mol % and 6 mol % respectively in two additions over 60 min (for a total of 4 mol % of PdCl<sub>2</sub>, and 12 mol % of X-Phos), yielding only 29% yield of **3**. Utilizing PPh<sub>3</sub> or RuPhos (entries 13 and 14) also gave a poor product distribution, and these conditions mirror Molander's conditions for sterically hindered ortho, ortho'substituted electron-rich aryl halides.<sup>12</sup> These results, along with previous results, necessitated the employment of the original cat-

#### Table 2

Effect of doubling the catalyst loading from 9 to  $18\ mol\,\%$  with benzyl 3,5-bis(benzyloxy)-4-bromobenzoate (1)

Entry <sup>a</sup>	Time	1:3:4 <sup>b</sup>	Yield of <b>3</b> <sup>c</sup>
9	$15 \text{ min} \times 2$	0:1:trace	45
10	30, 15 min	0:1:trace	49

 $^a$  18 mol % PdCl\_2(dppf)CH\_2Cl\_2 (added in two equal 9 mol % portions), THF/H\_2O (10:1) at 0.051 M, 5 equiv of 2, 3 equiv Cs\_2CO\_3, 150 °C.

<sup>b</sup> Isolated yield.

Determined by <sup>1</sup>H NMR integration of the crude mixture.

Table 3 Effect of catalyst and additives on the yield of benzyl 4-bromo-3,5-bis(benzyloxv)benzoate (3)

Entry <sup>a</sup>	Catalyst <sup>b</sup>	Mol %	Time	1:3:4 <sup>c</sup>	Yield of <b>3</b> <sup>d</sup>
11	PdCl <sub>2</sub> , X-Phos	2,6	30 min	2:1:trace	n/a
12	PdCl <sub>2</sub> , X-Phos	(2,6) × 2	30 min × 2	0:1:trace	29
13	PdCl <sub>2</sub> , PPh <sub>3</sub>	2,6	30 min	2.3:1:trace	n/a
14	PdCl <sub>2</sub> , RuPhos	2,6	30 min	1.6:1:0	n/a
15 <sup>b</sup>	Pd(OAc) <sub>2</sub> , dppb	5,5	30 min	0:3:1	n/a
16 <sup>b</sup>	PdCl <sub>2</sub> (dppf)CH <sub>2</sub> Cl <sub>2</sub>	9	60 min	1:3:1	n/a
17 <sup>b</sup>	PdCl <sub>2</sub> (dppf)CH <sub>2</sub> Cl <sub>2</sub>	9	90 min	0:5:1	n/a

<sup>a</sup> THF:H<sub>2</sub>O (10:1) at 0.051 M, 5 equiv of **2**, 3 equiv Cs<sub>2</sub>CO<sub>3</sub>, 150 °C.

<sup>b</sup> Employed Bu<sub>4</sub>NI.

<sup>c</sup> Determined by <sup>1</sup>H NMR integration of the crude mixture.

<sup>d</sup> Isolated yield.

alyst PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub> versus PdCl<sub>2</sub>, X-Phos for success (Tables 1–3).<sup>12,22,21a</sup>

The effect of solvent molarity for the reaction was also reinvestigated (Table 4, entries 18–20), while keeping the solvent ratio of THF/H<sub>2</sub>O (10:1).<sup>14</sup> The optimum concentration was still determined to be the 0.051 M in comparison to entries 5 and 10 (Tables 1 and 2), under microwave conditions, but it was found that the coupling could tolerate concentrations up to a 0.091 M solution with a slight drop in yield (entry 19, Table 4).

During optimization of the conventional reaction<sup>12</sup> it was found that the reaction needed 5 equiv of potassium vinyltrifluoroborate (**2**); therefore, this variable was studied again with the microwave reaction (Table 5, entries 21 and 22). **2** was varied from 1.1 to 10 equiv where it was found that 5 equiv still gave the best overall yield (57%; entries 5 and 6, Table 1). The use of 10 equiv was an interesting result because when the reaction is under conventional

#### Table 4

Toleration of vinylation reaction to changes in solvent molarity with benzyl 3,5-bis-(benzyloxy)-4-bromobenzoate (1)

Entry <sup>a</sup>	Time	Molarity	1:3:4 <sup>b</sup>	Yield of $3^{c}$
18	30 min	0.027 M	7:15:1	n/a
19	30 min	0.091 M	0:1:trace	44
20	30 min	0.18	0:9:1	n/a

 $^a$  9 mol % PdCl\_2(dppf)CH\_2Cl\_2, THF/H\_2O (10:1) at 0.051 M, 5 equiv of  ${\bf 2},$  3 equiv Cs\_2CO3, 150 °C for 30 min.

<sup>b</sup> Determined by <sup>1</sup>H NMR integration of the crude mixture.

<sup>c</sup> Isolated yield.

# Table 5

The effect of varying equivalents of potassium vinyl trifluoroborate with benzyl 3,5-bis-(benzyloxy)-4-bromobenzoate (1)

Entry <sup>a</sup>	Moles of 2	1:3:4 <sup>b</sup>	Yield of <b>3</b> <sup>c</sup>
21	1.1	0:11:1	n/a
22	10	0:1:trace	44

 $^a~9~mol~\%~PdCl_2(dppf)CH_2Cl_2,~THF/H_2O~(10:1)$  at 0.051 M, 3 equiv Cs\_2CO\_3, 150 °C for 30 min.

<sup>b</sup> Determined by <sup>1</sup>H NMR integration of the crude mixture.

<sup>c</sup> Isolated yield.

control the use of an extreme excess of **2** increases the yield to 87%.<sup>14</sup> Notably, under microwave conditions the yield decreased to 44% (Table 5, entry 22).

Although the reaction worked moderately well with 9 mol % of the catalyst  $PdCl_2(dppf)CH_2Cl_2$  (Table 1, entries 5 and 6), decreasing the catalyst loading was still desired. To directly explore this variable the catalyst loading was sequentially adjusted from 9 to 3 mol %, (Table 6, entries 23–25). It was found that employing 3 mol % or 7 mol % of the catalyst resulted in incomplete reactions or lowered yields (Table 6, entries 23 and 25). Using 7 mol % of the catalyst was experimentally similar to using 9 mol % of the catalyst, giving a 50% yield when compared to Table 1 (entries 5 and 6). Using 5 mol % of the catalyst PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub> produced the desired product **3** with a 77% yield (Table 6, entry 24). This factor not only increased the yield, but further confirmed that only one addition of the catalyst was needed and the presence of the reduced product **4** was also not seen via <sup>1</sup>H NMR.

Solvent systems have been a particular point of interest in cross-coupling reactions; particularly when microwave irradiation is employed due to the need for a solvent with an appreciable dielectric constant.<sup>19</sup> A variety of solvents and solvent mixtures have been employed with superb results in cross-coupling reactions.<sup>5,6,12,14,21,22,21a,24</sup> We chose to investigate the effects of changing the solvent ratios of THF and H<sub>2</sub>O and irradiation time with respect to the optimized conditions: 5 mol % of PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub>, 0.051 M solvent concentration, 5 equiv of **2** (CH<sub>2</sub>=CHBF<sub>3</sub>K), and irradiation at 150 °C; THF/H<sub>2</sub>O ratios were varied from 11:1 to 9:1 irradiation times of 30 and 20 min were employed, respectively (Tables 7 and 8).

Decreasing the water concentration of the solvent system reduced, which is demonstrated by entry 26 of Table 7, affording a modest yield of **3** (61% yield), with no reduced product observed.

Table 6					
Effect of molar	percent of	PdCl <sub>2</sub> (dppf	f)CH <sub>2</sub> Cl <sub>2</sub>	catalyst	loading

Entry <sup>a</sup>	Mol % catalyst	1:3:4 <sup>b</sup>	Yield of $3^{c}$
23	3	1:7:trace	n/a
24	5	0:1:0	77
25	7	0:1:trace	50

 $^a$  PdCl\_2(dppf)CH\_2Cl\_2, THF/H\_2O (10:1) at 0.051 M, 3 equiv Cs\_2CO\_3, 150  $^\circ C$  for 30 min.

<sup>b</sup> Determined by <sup>1</sup>H NMR integration of the crude mixture.

<sup>c</sup> Isolated yield.

#### Table 7

Effect of different solvent ratios at 30 min of irradiation time

Entry <sup>a</sup>	Solvent ratio THF/H <sub>2</sub> O	1:3:4 <sup>b</sup>	Yield of <b>3</b> <sup>c</sup>
26	11:1	0:1:trace	61
27	9:1	0:1:0	89

 $^a$  5 mol % PdCl\_2(dppf)CH\_2Cl\_2, THF/H\_2O at 0.051 M, 3 equiv Cs\_2CO\_3, 150  $^\circ C$  for 30 min.

<sup>b</sup> Determined by <sup>1</sup>H NMR integration of the crude mixture.

<sup>c</sup> Isolated yield.

#### Table 8

Effects of different solvent ratios at 20 min of irradiation time

Entry <sup>a</sup>	Solvent ratio THF/H <sub>2</sub> O	1:3:4 <sup>b</sup>	Yield of $3^{c}$
28	10:1	0:1:trace	77
29	9:1	0:1:0	93

 $^a$  5 mol % PdCl\_2(dppf)CH\_2Cl\_2, THF/H\_2O at 0.051 M, 3 equiv Cs\_2CO\_3, 150  $^\circ C$  for 20 min.

<sup>b</sup> Determined by <sup>1</sup>H NMR integration of the crude mixture.

<sup>c</sup> Isolated yield.

Decreasing the amount of  $H_2O$  in the (THF/H<sub>2</sub>O) mixture was discontinued after these results due to the reduced yield compared to the yield previously observed for a (10:1) ratio (Table 6, entry 24). These screenings also revealed that the 10:1 (THF/H<sub>2</sub>O) conditions at 20 min and 30 min yielded identical (entry 24 in Table 6, and entry 27 in Table 8), acceptable results of 77% yield of **3**. (Interestingly, similar reactivity occurred in Table 1, entries 5 and 7; where 20 and 30 min irradiation times yielded 57% of **3**). Ultimately, the 9:1 (THF/H<sub>2</sub>O) mixture was the most successful, affording **3** with similar yields again at 20 and 30 min irradiation times with 93% and 89%, (entry 29 in Table 8, and entry 27 in Table 7, respectively).<sup>12</sup> Increasing the reaction time for the 9:1 mixture did not result in any improved results (not shown).

With the optimized reaction conditions (being 5 mol % PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub>, 5 equiv of potassium vinyltrifluoroborate, 3 equiv cesium carbonate, 0.051 M THF/H<sub>2</sub>O (9:1), and heating at  $150 \degree$ C for 20 min) for **3** in hand we studied the applicability and scope of our method with other activated, *ortho,ortho'*-hindered aryl halides; 1-bromo-2,4,6-trimethoxybenzene **5** (Scheme 2), methyl 3,5-dimethoxy-4-bromobenzoate **8** (Scheme 3), and 2-bromomesitylene **11** (Scheme 4).

Vinylation attempts of 2-bromo-1,3,5-trimethoxhybenzene **5** with our optimized (Scheme 2) conditions yielded only starting material. Regardless of the time employed, (Table 9, entries 30–32) the strongly activated ring is believed to account for this outcome, as has been noted in the literature.<sup>12,14,20,21</sup> It should be noted here for the reader that although our methodology was unproductive, Fu and Nolan's pre-mentioned vinylation methods appear to be more amenable to substrates involving extremely electron-rich and sterically hindered aryl halides.<sup>5,6</sup>

The vinylation of methyl 4-bromo-3,5-dimethoxybenzoate **8** (see Scheme 3) was found to be strongly time dependent as the time was increased from 20 min to 30 min. Entries 33 and 34 demonstrate this observation (44% to 82%; respectively, Table 10). Experiments running longer than 30 min did not show any increase in yield. Both substrates **5** and **8** are similar in that they both have the *ortho,ortho'*-hindering alkoxy groups but differ in the functional group that is *para* to the bromo substituent. The success of substrate **8** is believed to be attributed to the presence of the electron-withdrawing methyl ester present in the molecule as seen with substrate **3**.

Mesitylene bromide (11) was chosen for its three moderately activating methyl groups and the ortho, ortho' hindrance of the bromo substituent (Scheme 4). The vinylation of mesitylene bromide **11** (Scheme 4) was treated similarly to the 1,3,5-trimethoxybenzene 5 due to their electron-rich nature. Hence reaction times began at 30 min and ranged to 60 min (Table 11, entries 35–37). Entry 36 showed a 67% yield of a (1:5.1:0:0) mixture of 11, 12, 13, and 14 after irradiation for 45 min with no stilbene side product observed. Extending irradiation times increased the vinylated product yield (80%) but also introduced the Heck product 14 (see entry 37). This was an improvement over the conventional conditions, which converted substrate 11 almost exclusively to the stilbene product **14**.<sup>14</sup> It should also be noted that Denmark and Butler have recently reported superior results (99% yield) with substrate 11 via polyvinylsiloxanes.<sup>4b</sup> Buchwald has also modestly coupled 11 (using conventional conditions) with a 83% yield of 12 with no side products.<sup>21a</sup>

In conclusion, microwave assistance (compared to the conventional conditions)<sup>14</sup> for this cross-coupling reaction has reduced the amount of catalyst loading by over threefold from 18 to 5 mol %, it has demonstrated a dramatic decrease in reaction time from 3 to 4 days to 20 min (nearly 300 times faster), and it has increased the yield from 73% to 93% for benzyl ester **1**. This investigation also revealed that the reaction methodology is more tolerant to solvent ratios with all substrates employed than previ-



Scheme 2. Attempted vinylation of 2-bromo-1,3,5-trimethoxybenzoate (5) employing optimized conditions.



Scheme 3. Vinylation of methyl 4-bromo-3,5-dimethoxybenzoate (8).



Scheme 4. Vinylation of mesitylene bromide (11).

Table 9		
Vinylation attem	pts with 2-bromo-1,3,5-trimethoxybenzene (5)	

-				
	Entry <sup>a</sup>	Time	<b>5:6:7</b> <sup>b</sup>	Yield of <b>6</b> <sup>c</sup>
	30	20 min	1:0:0	n/a
	31	30 min	1:0:0	n/a
	32	60 min	1:0:0	n/a

<sup>a</sup> 5 mol % PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub>, THF/H<sub>2</sub>O (9:1) at 0.051 M, 3 equiv Cs<sub>2</sub>CO<sub>3</sub>, 150 °C.

<sup>b</sup> Determined by <sup>1</sup>H NMR integration of the crude mixture.

<sup>c</sup> Isolated yield.

#### Table 10

Vinylation results with methyl 4-bromo-3,5-dimethoxybenzoate (8)

Entry <sup>a</sup>	Time	8:9:10 <sup>b</sup>	Yield of <b>9</b> <sup>c</sup>
33 34	20 min 30 min	1.5:1:0 0:1:0	44 82
-			-

 $^a$  5 mol % PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub>, THF/H<sub>2</sub>O (9:1) at 0.051 M, 3 equiv Cs<sub>2</sub>CO<sub>3</sub>, 150 °C.  $^b$  Determined by  $^1\rm H$  NMR integration of the crude mixture.

<sup>c</sup> Isolated yield.

## Table 11

Vinylation of mesitylene bromide (11)

Entry <sup>a</sup>	Time	11:12:13:14 <sup>b</sup>	Yield of <b>12</b> <sup>b</sup>
35	30 min	1:4:0:0	37
36	45 min	1:5.1:0:0	67
37	60 min	1:9:0:1	80

 $^{\rm a}$  5 mol % PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub>, THF/H<sub>2</sub>O (9:1) at 0.051 M, 3 equiv Cs<sub>2</sub>CO<sub>3</sub>, 150 °C.  $^{\rm b}$  Yields and ratios determined by *n*-dodecane internal standard and  $^1{\rm H}$  NMR integration.

ously believed and that proper catalyst loading and correct irradiation time can help eliminate the production of the reduced product. It has also been shown that the vinylation with potassium vinyltrifluoroborate is best accomplished with *ortho,ortho'*-substituted aryl halides with at least one electron-withdrawing group present thus reducing the electron-rich nature of the aromatic halide (which is common to the Suzuki-Miyaura reaction in general).

## 3. Experimental

#### 3.1. Typical Suzuki-Miyaura coupling conditions

A dry 10 mL Pyrex tube (from CEM) fitted with an airtight rubber septa was charged with a stir bar, potassium vinyltrifluoroborate (2) (133 mg, 0.995 mmol), cesium carbonate (194 mg, 0.597 mmol), PdCl<sub>2</sub>(dppf)CH<sub>2</sub>Cl<sub>2</sub> (7.2 mg, 0.0099 mmol), and benzyl 3,5-bis(benzyloxy)-4-bromobenzoate (1) (100 mg, 0.199 mmol) was flushed with argon. Degassed THF (3.87 mL) and degassed deionized H<sub>2</sub>O (0.430 mL) were then added. The rubber septum was replaced with a septum cap from CEM to give a sealed system. The resulting rustred colored solution was placed in a CEM Discover microwave unit and allowed to react for 30 min at 150 °C. The resulting brown solution was diluted with 7 mL of H<sub>2</sub>O and extracted with Et<sub>2</sub>O  $(10 \text{ mL} \times 3)$ . The combined organic layers were then washed with 1 M HCl (10 mL) and brine (10 mL). The clear, yellow solution was dried over MgSO<sub>4</sub> and filtered. The solvent was removed under reduced pressure using a rotary evaporator. The red-brown residue was purified using flash chromatography (3% EtOAc/5% CHCl<sub>3</sub>/hexanes) to yield benzyl 3,5-bis(benzyloxy)-4-vinylbenzoate 3 as a colorless solid in 93% yield (76 mg). Mp =  $102-103 \circ C$ . <sup>1</sup>H NMR (CDCl<sub>3</sub>: 300 MHz):  $\delta$  7.44–7.28 (m, 17H), 7.08 (dd, J = 18.1 and 12.2 Hz, 1H), 6.25 (dd, J = 18.0 and 2.5 Hz, 1H), 5.52 (dd, J = 12.2 and 2.6 Hz, 1H), 5.34 (s, 2H), 5.12 (s, 4H). <sup>13</sup>C NMR (CDCl<sub>3</sub>: 300 MHz): 166.2, 157.6, 136.8, 136.2, 129.5, 128.8, 128.7, 128.4, 128.3, 128.2, 127.7, 127.0, 121.6, 120.4, 106.9, 71.0, 67.0. IR (solid): v = 3063, 3026, 1708, 1623, 1567, 1120, 1114 cm<sup>-1</sup>.

## 3.2. Typical CEM Discover microwave settings

Power: 150 W, ramp time: 02:00 min, hold time 30:00 min, temperature: 150 °C, with stirring. The pressure feedback from the CEM Discover instrument ranged from 150-175 psi.

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